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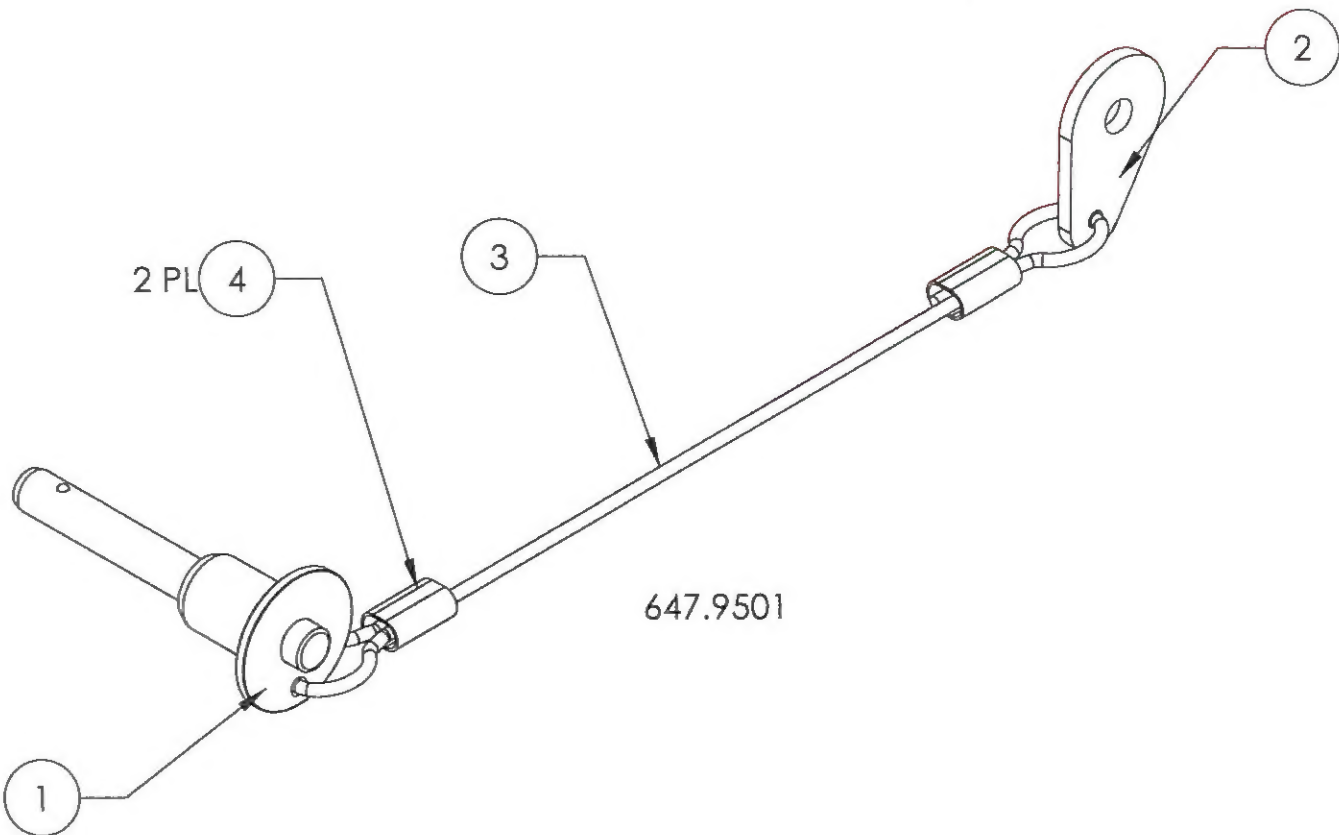
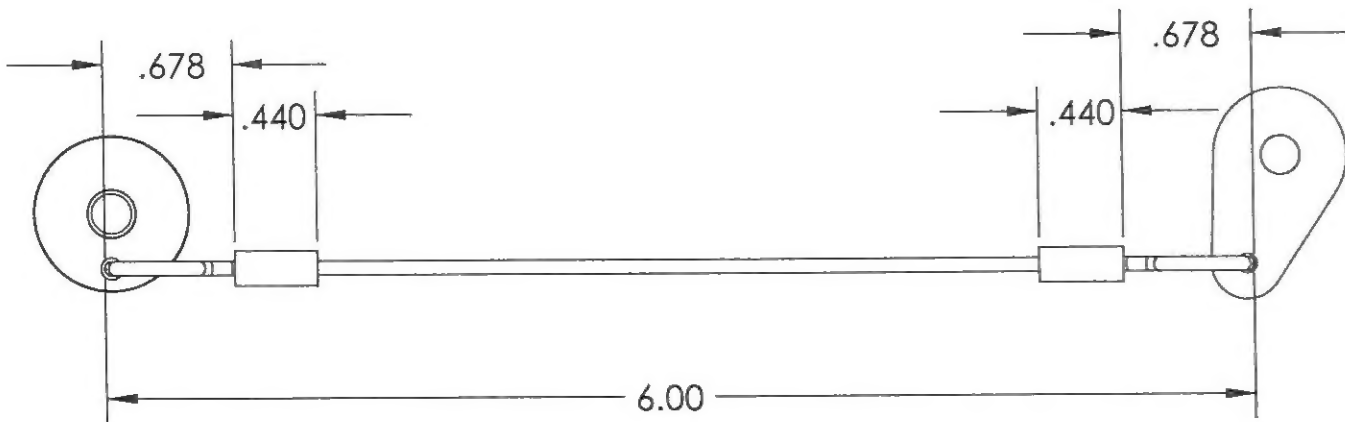
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE: PRT		
N/C	INITIAL RELEASE	06-21-10	P. BRAVO

NOTES:

1. SNAP RING REMOVED DURING ASSEMBLY.
2. MATERIAL: 303 STAINLESS STEEL IAW AMS 5643, 1/2H; .09" THK. FINISH: NONE.
3. SWAGE USING NICOPRESS NO.1-SC HAND SWAGER. SWAGE UNTIL JAWS ARE COMPLETELY CLOSED.

UNINCORPORATED ECN(s)

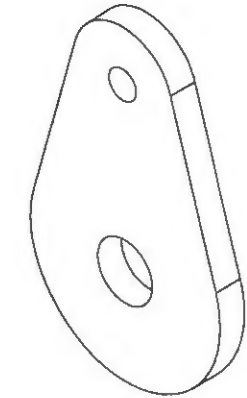
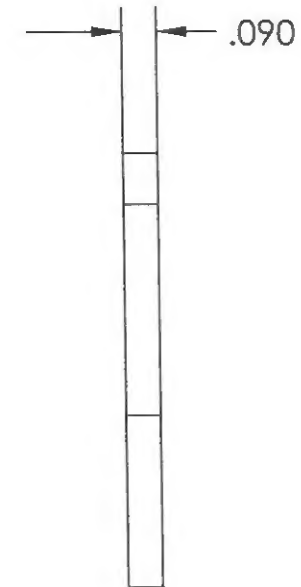
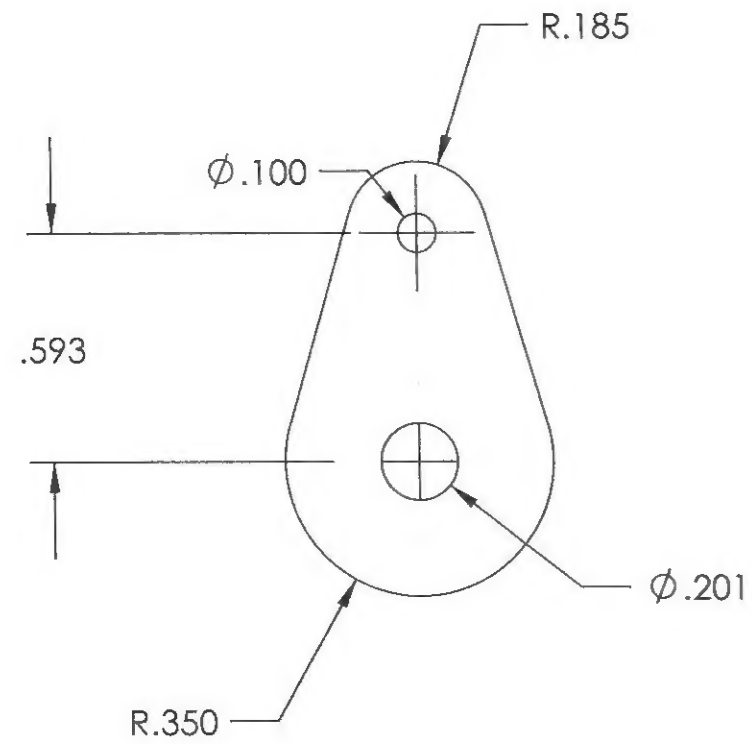
03689,



2	4	601.1054	SWAGING SLEEVE		3
.75 ET.	3	601.1581	CABLE		
1	2	647.9511	GROUND PLATE	2	
1	1	601.3202	QUICK RELEASE PIN		1
X		647.9501	QUICK RELEASE PIN ASSY		
.9501	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
PARTS LIST					
QTY		NEXT ASSY (S)			
647.8900		ORIGINAL DATE 06-21-10			
647.9400		DRAWN BY R. ROSANO CHECKER P. BRAVO			
		DRAWING APPROVAL P. BRAVO 06-21-10			
		CONTRACT NO.			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .03 3 PLACE DECIMALS ± .010 ANGLES ± 5°			
		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
		QUICK RELEASE PIN ASSY			
		SIZE B CAGE CODE 07MZ6		DWG NO. 647.9500	
		SCALE NONE		REV N/C	
				SHEET 1 OF 2	

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



647.9511

ORIGINAL DATE (MO-DA-YR) 06-21-10		APICAL INDUSTRIES	
DRAWN BY R. ROSANO		2608 TEMPLE HEIGHTS DR.	
CHECKER P. BRAVO		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		QUICK RELEASE PIN ASSY	
06-21-10			
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	CAGE CODE 07M26
		DWG NO. 647.9500	REV N/C
		SCALE NONE	SHEET 2 OF 2